

## HEXAGONAL BORON NITRIDE POWDER (HBN)

Hexagonal Boron Nitride Powder is known for its lubricious properties and is an extremely popular dry lubricant. The material has excellent thermal stability and chemical inertness and is therefore often used as a mold release agent for molten metals and salts. The Hexagonal structure of the Boron Nitride improves the strength and hold ability of powder composites.

### TYPICAL ANALYSIS

Particle Size D50: -10um

Chemistry	SPEC	TYP
BN	99.0 Min	99.1
B <sub>2</sub> O <sub>3</sub>	-	.18
Free B	-	.16
NaO <sub>3</sub>	< 0.1	.07
Fe <sub>2</sub> O <sub>3</sub>	< 0.07	.05
CaO	< 0.07	.055
MgO	< 0.01	.006
Al <sub>2</sub> O <sub>3</sub>	< 0.05	.01
TiO <sub>2</sub>	< 0.005	.001

### TYPICAL APPLICATIONS

Lubricant	Thermally Conductive Filler
Cosmetics	Refractory
Mold Release	High Temperature Insulator
High Temperature Equipment	



### TYPICAL PROPERTIES

Lubricious

Thermal Stability

Chemical Inertness

High Hardness

High Temperature Insulator



## BORON CARBIDE TECHNICAL DATA

PROPERTIES	UNITS	VALUE
<b>Physical</b>		
Chemical Formula	-	B <sub>4</sub> C
Density, ρ	g/cm <sup>3</sup>	2.51
Color	-	black or dark gray
Crystal Structure	-	hexagonal
Water Absorption	% @R.T.	ng
Hardness	Mohs	36
Hardness	knoop (kg/mm <sup>2</sup> )	ng
<b>Mechanical</b>		
Compressive Strength	MPa @ R.T.	2.9
Tensile Strength	MPa @ R.T.	155
Modulus of Elasticity (Young's Modulus)	GPa	445
Flexural Strength (MOR)	MPa @ R.T.	375
Poisson's Ratio, ν		0.19
Fracture Toughness, K <sub>IC</sub>	MPa x m <sup>1/2</sup>	ng
<b>Thermal</b>		
Max. Use Temperature (* denotes inert atm.)	°C	2450
Thermal Shock Resistance	ΔT (°C)	ng
Thermal Conductivity	W/m-K @ R.T.	28
Coefficient of Linear Thermal Expansion, α <sub>l</sub>	μm/m-°C (~-25°C through ±1000°C)	5.54
Specific Heat, c <sub>p</sub>	cal/g-°C @ R.T.	945
<b>Electrical</b>		
Dielectric Constant	1MHz @ R.T.	ng
Dielectric Strength	kV/mm	ng
Electrical Resistivity	Ωcm @ R.T.	ng

